



**SPARTAN
EQUIPMENT®**

OPERATOR'S MANUAL POWER BOX RAKE M Series (M4 / M5 / M6 / MX7 / MX8)



SERIAL NUMBER: _____

MODEL NUMBER: _____

Manual Number: P970637

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Rev. 4



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PREFACE

GENERAL COMMENTS

Congratulations on the purchase of your new product! This product was carefully designed and manufactured to give you many years of dependable service. Only minor maintenance (such as cleaning and lubricating) is required to keep it in top working condition. Be sure to observe all maintenance procedures and safety precautions in this manual and on any safety decals located on the product and on any equipment on which the attachment is mounted.

This manual has been designed to help you do a better, safer job. Read this manual carefully and become familiar with its contents.

WARNING!



Never let anyone operate this unit without reading the "Safety Precautions" and "Operating Instructions" sections of this manual.

Always choose hard, level ground to park the vehicle on and set the brake so the unit cannot roll.

Unless noted otherwise, right and left sides are determined from the operator's control position when facing forward.

NOTE: The illustrations and data used in this manual were current (according to the information available to us) at the time of printing, however, we reserve the right to redesign and change the attachment as may be necessary without notification.

BEFORE OPERATION

The primary responsibility for safety with this equipment falls to the operator. Make sure the equipment is operated only by trained individuals that have read and understand this manual. If there is any portion of this manual or function you do not understand, contact your local authorized dealer or the manufacturer to obtain further assistance. Keep this manual available for reference. Provide the manual to any new owners and/or operators.

SAFETY ALERT SYMBOL



This is the "Safety Alert Symbol" used by this industry. This symbol is used to warn of possible injury. Be sure to read all warnings carefully. They are included for your safety and for the safety of others working with you.

SERVICE

Use only manufacturer replacement parts. Substitute parts may not meet the required standards.

Record the model and serial number of your unit on the cover of this manual. The parts department needs this information to insure that you receive the correct parts.

SOUND AND VIBRATION

Sound pressure levels and vibration data for this attachment are influenced by many different parameters: some items are listed below (not inclusive):

- prime mover type, age, condition, with or without cab enclosure and configuration
- operator training, behavior, stress level
- job site organization, working material condition, environment

Based on the uncertainty of the prime mover, operator, and job site, it is not possible to get precise machine and operator sound pressure levels or vibration levels for this attachment.

SAFETY STATEMENTS



THIS SYMBOL BY ITSELF OR WITH A WARNING WORD THROUGHOUT THIS MANUAL IS USED TO CALL YOUR ATTENTION TO INSTRUCTIONS INVOLVING YOUR PERSONAL SAFETY OR THE SAFETY OF OTHERS. FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN INJURY OR DEATH.



DANGER

THIS SIGNAL WORD INDICATES A HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, WILL RESULT IN DEATH OR SERIOUS INJURY.



WARNING

THIS SIGNAL WORD INDICATES A HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, COULD RESULT IN DEATH OR SERIOUS INJURY.



CAUTION

THIS SIGNAL WORD INDICATES A HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, COULD RESULT IN MINOR OR MODERATE INJURY.

NOTICE

NOTICE IS USED TO ADDRESS PRACTICES NOT RELATED TO PHYSICAL INJURY.

GENERAL SAFETY PRECAUTIONS

WARNING! READ MANUAL PRIOR TO INSTALLATION



Improper installation, operation, or maintenance of this equipment could result in serious injury or death. Operators and maintenance personnel should read this manual, as well as all manuals related to this equipment and the prime mover thoroughly before beginning installation, operation, or maintenance. **FOLLOW ALL SAFETY INSTRUCTIONS IN THIS MANUAL AND THE PRIME MOVER'S MANUAL(S).**

READ AND UNDERSTAND ALL SAFETY STATEMENTS



Read all safety decals and safety statements in all manuals prior to operating or working on this equipment. Know and obey all OSHA regulations, local laws, and other professional guidelines for your operation. Know and follow good work practices when assembling, maintaining, repairing, mounting, removing, or operating this equipment.

KNOW YOUR EQUIPMENT



Know your equipment's capabilities, dimensions, and operations before operating. Visually inspect your equipment before you start, and never operate equipment that is not in proper working order with all safety devices intact. Check all hardware to ensure it is tight. Make certain that all locking pins, latches, and connection devices are properly installed and secured. Remove and replace any damaged, fatigued, or excessively worn parts. Make certain all safety decals are in place and are legible. Keep decals clean, and replace them if they become worn or hard to read.

GENERAL SAFETY PRECAUTIONS

WARNING!



PROTECT AGAINST FLYING DEBRIS

Always wear proper safety glasses, goggles, or a face shield when driving pins in or out, or when any operation causes dust, flying debris, or any other hazardous material.

WARNING!



LOWER OR SUPPORT RAISED EQUIPMENT

Do not work under raised booms without supporting them. Do not use support material made of concrete blocks, logs, buckets, barrels, or any other material that could suddenly collapse or shift positions. Make sure support material is solid, not decayed, warped, twisted, or tapered. Lower booms to ground level or on blocks. Lower booms and attachments to the ground before leaving the cab or operator's station.

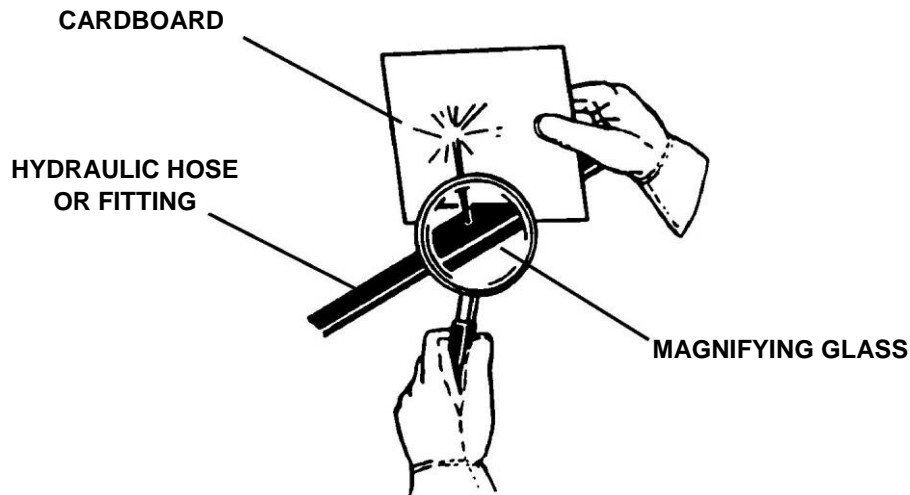
WARNING!



USE CARE WITH HYDRAULIC FLUID PRESSURE

Hydraulic fluid under pressure can penetrate the skin and cause serious injury or death. Hydraulic leaks under pressure may not be visible. Before connecting or disconnecting hydraulic hoses, read your prime mover's operator's manual for detailed instructions on connecting and disconnecting hydraulic hoses or fittings.

- Keep unprotected body parts, such as face, eyes, and arms as far away as possible from a suspected leak. Flesh injected with hydraulic fluid may develop gangrene or other permanent disabilities.
- If injured by injected fluid, see a doctor at once. If your doctor is not familiar with this type of injury, ask him to research it immediately to determine proper treatment.
- Wear safety glasses, protective clothing, and use a piece of cardboard or wood when searching for hydraulic leaks. **DO NOT USE YOUR HANDS!** **SEE ILLUSTRATION.**



GENERAL SAFETY PRECAUTIONS

WARNING!



DO NOT MODIFY MACHINE OR ATTACHMENTS

Modifications may weaken the integrity of the attachment and may impair the function, safety, life, and performance of the attachment. When making repairs, use only the manufacturer's genuine parts, following authorized instructions. Other parts may be substandard in fit and quality. Never modify any ROPS (Roll Over Protective Structure) or FOPS (Falling Object Protective Structure) equipment or device. Any modifications must be authorized in writing by the manufacturer.

WARNING!



SAFELY MAINTAIN AND REPAIR EQUIPMENT

- Do not wear loose clothing or any accessories that can catch in moving parts. If you have long hair, cover or secure it so that it does not become entangled in the equipment.
- Work on a level surface in a well-lit area.
- Use properly grounded electrical outlets and tools.
- Use the correct tools for the job at hand. Make sure they are in good condition for the task required.
- Wear the protective equipment specified by the tool manufacturer.



SAFELY OPERATE EQUIPMENT

Do not operate equipment until you are completely trained by a qualified operator in how to use the controls, know its capabilities, dimensions, and all safety requirements. See your machine's manual for these instructions.

- Keep all step plates, grab bars, pedals, and controls free of dirt, grease, debris, and oil.
- Never allow anyone to be around the equipment when it is operating.
- Do not allow riders on the attachment or the prime mover.
- Do not operate the equipment from anywhere other than the correct operator's position.
- Never leave equipment unattended with the engine running, or with this attachment in a raised position.
- Do not alter or remove any safety feature from the prime mover or this attachment.
- Know your work site safety rules as well as traffic rules and flow. When in doubt on any safety issue, contact your supervisor or safety coordinator for an explanation.

WARNING!



CALIFORNIA PROPOSITION 65 WARNING.

This product may contain a chemical known to the state of California to cause cancer, or birth defects or other reproductive harm. www.P65Warnings.ca.gov

EQUIPMENT SAFETY PRECAUTIONS

WARNING!



KNOW WHERE UTILITIES ARE

Observe overhead electrical and other utility lines. Be sure equipment will clear them. When digging, call your local utilities for location of buried utility lines, gas, water, and sewer, as well as any other hazard you may encounter.

WARNING!



EXPOSURE TO RESPIRABLE CRYSTALLINE SILICA DUST ALONG WITH OTHER HAZARDOUS DUSTS MAY CAUSE SERIOUS OR FATAL RESPIRATORY DISEASE.

It is recommended to use dust suppression, dust collection and if necessary personal protective equipment during the operation of any attachment that may cause high levels of dust.

WARNING!



REMOVE PAINT BEFORE WELDING OR HEATING

Hazardous fumes/dust can be generated when paint is heated by welding, soldering or using a torch. Do all work outside or in a well ventilated area and dispose of paint and solvent properly. Remove paint before welding or heating.

When sanding or grinding paint, avoid breathing the dust. Wear an approved respirator. If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.

WARNING!



END OF LIFE DISPOSAL

At the completion of the useful life of the unit, drain all fluids and dismantle by separating the different materials (rubber, steel, plastic, etc.). Follow all federal, state and local regulations for recycling and disposal of the fluid and components.



OPERATING THE ATTACHMENT

Do not exceed the lifting capacity of your prime mover.

Operate only from the operator's station.

When operating on slopes, drive up and down, not across. Avoid steep hillside operation, which could cause the prime mover to overturn.

Keep the heavy end of the machine uphill.

Reduce speed when driving over rough terrain, on a slope, or turning, to avoid overturning the vehicle.

An operator must not use drugs or alcohol, which can change his or her alertness or coordination. An operator taking prescription or over-the-counter drugs should seek medical advice on whether or not he or she can safely operate equipment. Before exiting the prime mover, lower the attachment to the ground, apply the brakes, turn off the prime mover's engine and remove the key.

Never direct discharge toward people, animals, or property.

EQUIPMENT SAFETY PRECAUTIONS

TRANSPORTING THE ATTACHMENT



Travel only with the attachment in a safe transport position to prevent uncontrolled movement. Drive slowly over rough ground and on slopes. When transporting on a trailer: Secure attachment at recommended tie down locations using tie down accessories that are capable of maintaining attachment stability.

When driving on public roads use safety lights, reflectors, Slow Moving Vehicle signs etc., to prevent accidents. Check local government regulations that may affect you.

Do not drive close to ditches, excavations, etc., cave in could result.

Do not smoke when refueling the prime mover. Allow room in the fuel tank for expansion. Wipe up any spilled fuel. Secure cap tightly when done.

MAINTAINING THE ATTACHMENT



Before performing maintenance, lower the attachment to the ground, apply the brakes, turn off the engine and remove the key.

Never perform any work on the attachment unless you are authorized and qualified to do so. Always read the operator service manuals before any repair is made. After completing maintenance or repair, check for correct functioning of the attachment. If not functioning properly, always tag "DO NOT OPERATE" until all problems are corrected.

Worn, damaged, or illegible safety decals must be replaced. New safety decals can be ordered from Spartan Equipment.

Never make hydraulic repairs while the system is under pressure. Serious personal injury or death could result.

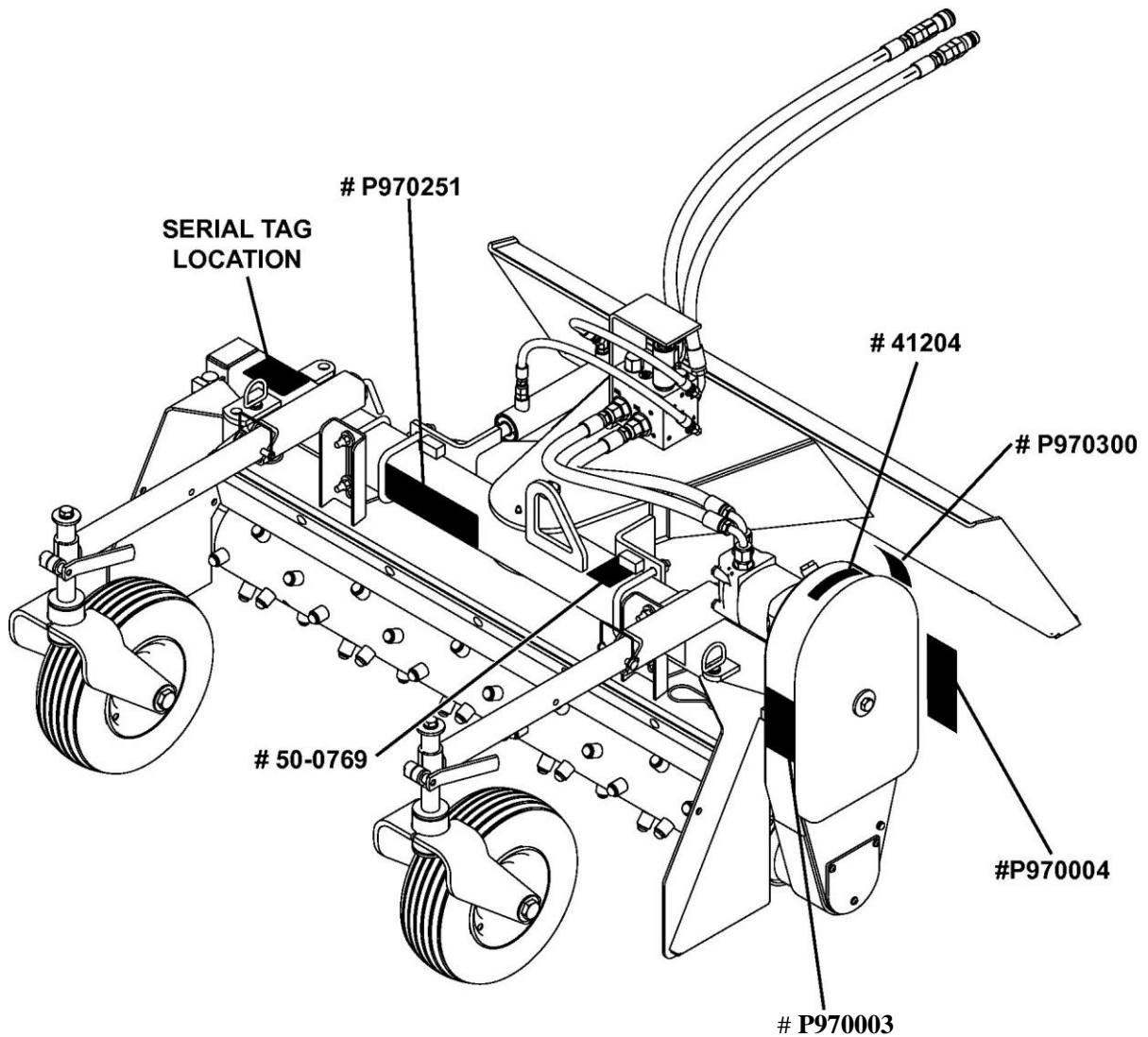
Never work under a raised attachment.

DECALS

GENERAL INFORMATION

The diagram on this page shows the location of the decals used on your attachment. The decals are identified by their part numbers, with reductions of the actual decals located on the following page. Use this information to order replacements for lost or damaged decals. Be sure to read all decals before operating the attachment. They contain information you need to know for both safety and product longevity.

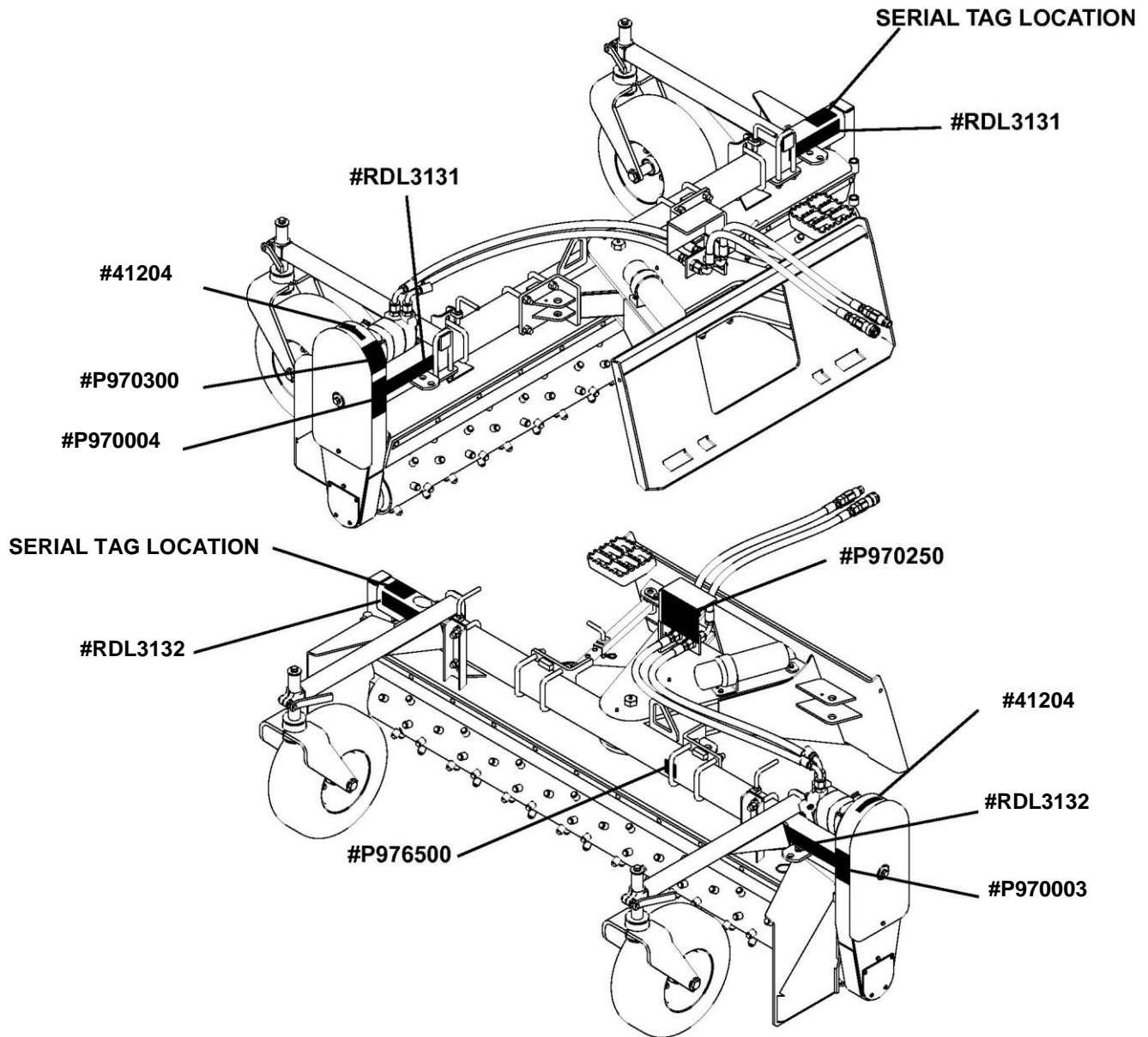
M4 POWER BOX RAKE



DECALS

2.

M5, M6, MX7, MX8 POWER BOX RAKES



IMPORTANT: Keep all safety decals clean and legible. Replace all missing, illegible, or damaged safety decals. When replacing parts with safety decals attached, the safety decals must also be replaced. Safety decals are available, free of charge, from your local dealer or Spartan Equipment.

REPLACING SAFETY DECALS: Clean the area of application with nonflammable solvent, then wash the same area with soap and water. Allow the surface to fully dry. Remove the backing from the safety decal, exposing the adhesive surface. Apply the safety decal to the position shown in the diagram above and smooth out any bubbles.

DECALS



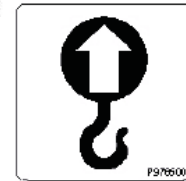
#P970004 WARNING! SAFETY



#P970251 WARNING! DANGER ROLLER



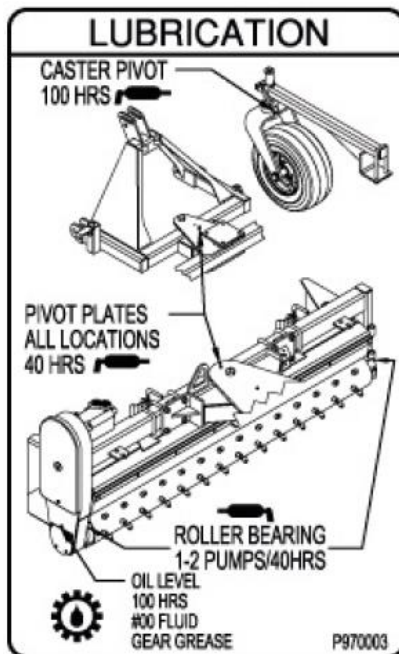
#P970300 DANGER! ROTATING PART HAZARD



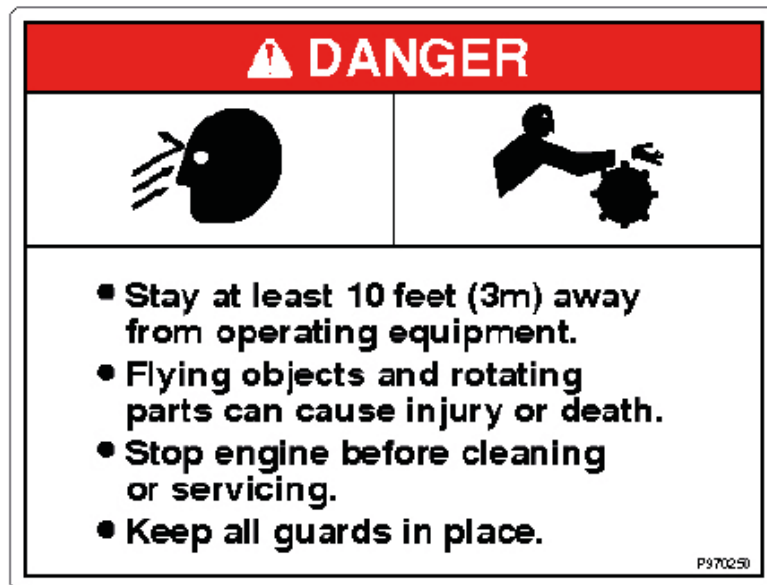
P976500 - LIFT POINT



#50-0769 LIFT POINT



#P970003 LUBRICATION



P970250 - DANGER! FLYING OBJECTS AND ROTATING PARTS



RDL3131 - REFLECTIVE TAPE - RED



RDL3132 - REFLECTIVE TAPE - AMBER

NOTE: CONTACT YOUR LOCAL DEALER FOR MODEL NUMBER AND LOGO DECALS

INSTALLATION

GENERAL INFORMATION

The M-Series Power Box Rakes are designed for removing rock and small debris, and for thatching. Prime movers must be equipped with an auxiliary hydraulic system capable of supplying continuous flow for hydraulic motor operation. This manual contains information for the M-Series fixed, angling, and float models. Refer to the information in this manual for specifications, parts, assemblies, and adjustments.

Remember to read all safety warnings, decals and operating instructions before operating the attachment. If there is any portion of this manual that you do not understand, contact your dealer.

SET-UP INSTRUCTIONS

The M-series power rakes are shipped assembled. The only adjustment needed is to extend the caster/gauge wheels out to the operating position. Refer to Bolt Torque Specifications for all hardware unless otherwise noted. Select a suitable work area with a mechanical lifting device to assist in uncrating the attachment. Front, back left and right are determined by sitting in the prime mover operator's seat facing forward.

INSTALLATION

1. Remove any attachment from the front of the prime mover.
2. Following all standard safety practices and the instructions for installing an attachment in your prime mover operator's manual, install the attachment onto your prime mover.

WARNING! To avoid serious personal injury, make sure the attachment is securely latched to the attachment mechanism of your unit. Failure to do so could result in separation of the attachment from the prime mover.



3. Lower the unit to the ground and relieve pressure to the auxiliary hydraulic lines.
4. Following the safety shut down procedure for your prime mover, shut down and exit the prime mover.
5. After making sure that the hydraulic couplers are free from any foreign material or contaminants, connect the couplers to the auxiliary hydraulic system of your prime mover.
6. **For Hydraulic Angling Models Only:** Mount the angle control switch in a convenient, easy-to-reach location. The switch bracket is magnetic and will attach to any flat steel surface. Connect the power cord to the cable coming from the switch. Be careful when routing the cable that sharp edges or moving parts will not damage the cable.
7. Following the standard start up procedure for your prime mover, start the prime mover and run all cylinders (if so equipped) on the attachment to purge any air from the system. Check for proper hydraulic connection, hose routing and hose length.
8. Attachment installation is complete.

DETACHING

1. Place the endplates in the storage position for added stability (towards the prime mover). See Endplates.
2. Before exiting the prime mover, lower the attachment to the ground, apply the brakes, turn off the prime mover's engine, and remove the key.

INSTALLATION

3. Follow prime mover operator's manual to relieve pressure in the hydraulic lines.
4. Disconnect power and return hoses from the auxiliary hydraulics.
5. **For Hydraulic Angling Models Only:** Disconnect power cord cable from the switch.
6. Follow your prime mover operator's manual for detaching (removing) an attachment.
7. Connect hydraulic couplers together or install caps to prevent contaminants from entering the hydraulic system. Store hoses off of the ground to help prevent damage.

FIXED ASSEMBLY PROCEDURE

1. Position the mounting frame on the rake assembly with the right side resting against the stop.
2. Clamp in place with two U-bolts, lock washers and nuts.
3. Check the oil level in the chain case. If needed, add #00 fluid gear grease. See Lubrication section.

MANUAL OR HYDRAULIC ANGLE ASSEMBLY PROCEDURE

1. Position the mounting frame on the rake assembly with the right side resting against the stop.
2. Clamp in place with two U-bolts, lock washers and nuts.
3. Install the power cord. The red (positive) cable has an inline fuse and should always be connected to the positive side of the battery to ensure proper operation of the electrical circuit. The black (negative) cable connects to ground. Be careful when routing the cable that sharp edges or moving parts will not damage the cord.
4. Check the oil level in the chain case. If needed, add #00 fluid gear grease. See Lubrication section.

NOTICE! *Disconnect battery before working on electrical system. Remove "ground" cable first. When reconnecting battery, connect "ground" cable last.*

DANGER! **BATTERY ACID CAUSES SEVERE BURNS.** Batteries contain sulfuric acid. Avoid contact with skin, eyes or clothing. Antidote: **EXTERNAL** - flush with water. **INTERNAL** - drink large quantities of water or milk. Follow with milk of magnesia, beaten eggs or vegetable oil. Call physician immediately. **EYES** - flush with water for 15 minutes and get prompt medical attention.



WARNING! When working around batteries, remember that all of the exposed metal parts are "live". Never lay a metal object across the terminals because a •• spark or short circuit may result.



HYDRAULIC ANGLING ASSEMBLY WITH FLOAT PROCEDURE

1. Raise front of rake up so pivot frame is horizontal.
2. Mount left and right endplates.
3. Move attachment mounting plate into position.
4. Attach four link arms to the attachment plate (lower arms first).
5. Tighten nuts after all four arms are in place.
6. Replace the .75" X 4.75" pins in either the "lockout" or "float" positions.
7. Attach the two gauge wheel assemblies to main frame with two U-bolts and lock nuts.
8. Check the oil level in the chain case. If needed, add #00 fluid gear grease. See instructions near fill/vent plug. See Lubrication section.

OPERATION

INTENDED USE

This power rake is designed solely for removing rock, small debris, and thatching. Use in any other way is considered contrary to intended use. Compliance with and strict adherence to operation, service and repair conditions, as specified by the manufacturer, are essential elements of intended use.

MOTOR BREAK-IN

The hydraulic drive motor runs off the auxiliary circuit of the prime mover. The power rake should be run at 30 power for one hour for proper motor break-in.

CONTROLS

POWER ROLLER

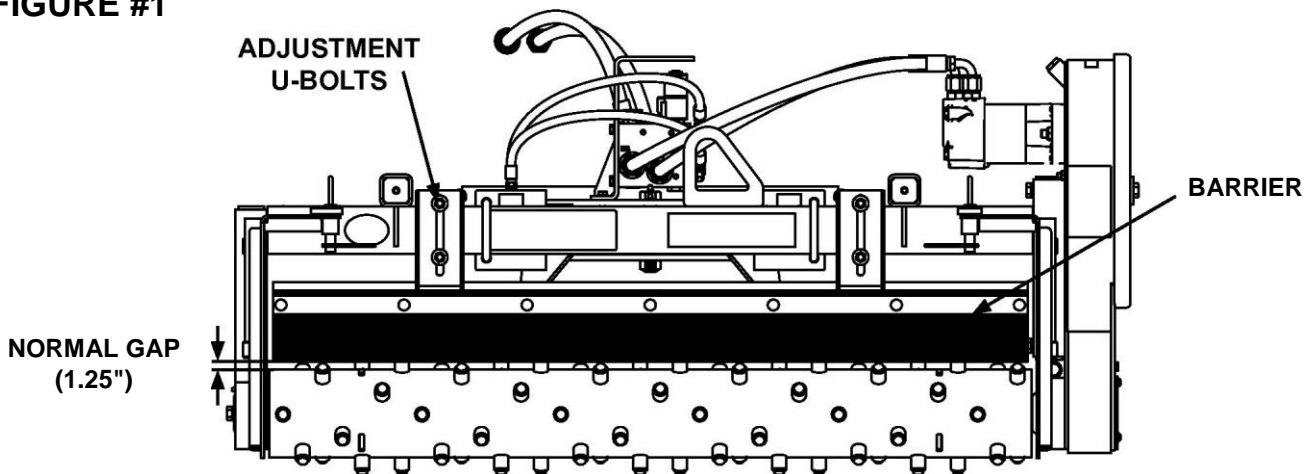
Roller should be level with the ground. The power rake should also be level with the ground front to back. To accomplish this, raise or lower gauge wheels and/or use the prime mover tilt cylinder. Because the chain case end of roller weighs more, the tire closest to the chain case should be set 1" (.75" on M4 rakes) lower than the opposite tire. This will give an even grade when landscaping.

To allow the roller to penetrate deeper into the ground, loosen the handle and raise the gauge wheels. To achieve the opposite, lower the gauge wheels. Further depth control can be achieved by tilting the rake forward on gauge wheels to raise roller, or by tilting the rake back to raise gauge wheels and allow more roller penetration.

ROLLER BARRIER

The normal gap between the roller and barrier for average conditions is about 1.25". This gap can be adjusted either wider or narrower by loosening the U-bolts that hold the barrier mount and sliding it up or down. A wider opening will allow more dirt and rock to pass through. For finer raking, reduce the gap. Be careful not to let roller hit barrier. The gap should be the same all the way across. See Figure #1

FIGURE #1



OPERATION

3.

DIRECTION CONTROL SWITCH (HYDRAULIC ANGLING MODEL ONLY)

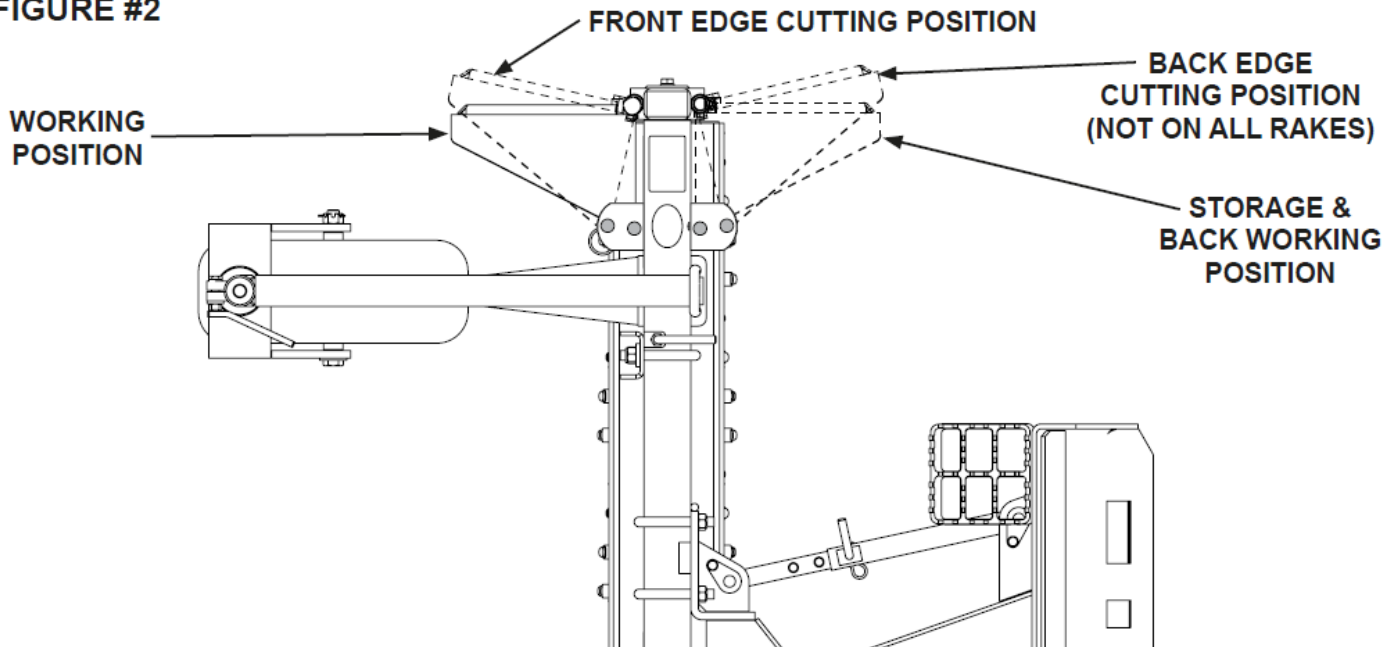
A three position switch is provided to angle the rake left or right. The switch is equipped with a magnetic mount and may be attached to a convenient steel surface near the operator. The direction valve uses a small amount of hydraulic oil bypassed from the roller drive motor and will only operate with the prime mover auxiliary hydraulic system engaged and with the roller turning clockwise. Refer to Figure #3

With the prime mover auxiliary hydraulic system engaged, move the spring loaded switch in one direction and the rake will angle left or right. Return the switch to center position and rake will maintain the angle selected. Pivot rake to place the windrow left or right of the loader.

ENDPLATES

The function of the endplates is to contain the material in front of the roller while the clean material passes between the roller and barrier. See Figure #2

FIGURE #2



With the endplates mounted in the working position and the roller straight (parallel with prime mover), material can be moved along, filling in the low spots.

When windrowing along an edge, the end plates can be moved from their working position outward slightly to the Edge Cutting position to allow for the rake to ride along the edge of the work area.

These plates can be mounted to the front or back of the power rake, depending on the raking direction. When you move the endplates from front to back, you must move the left endplate to the right side and the right end plate to the left side.

When disconnecting the attachment, place the power rake on a hard level surface and position the endplates in the storage position to ensure stability.

OPERATION

GENERAL OPERATION

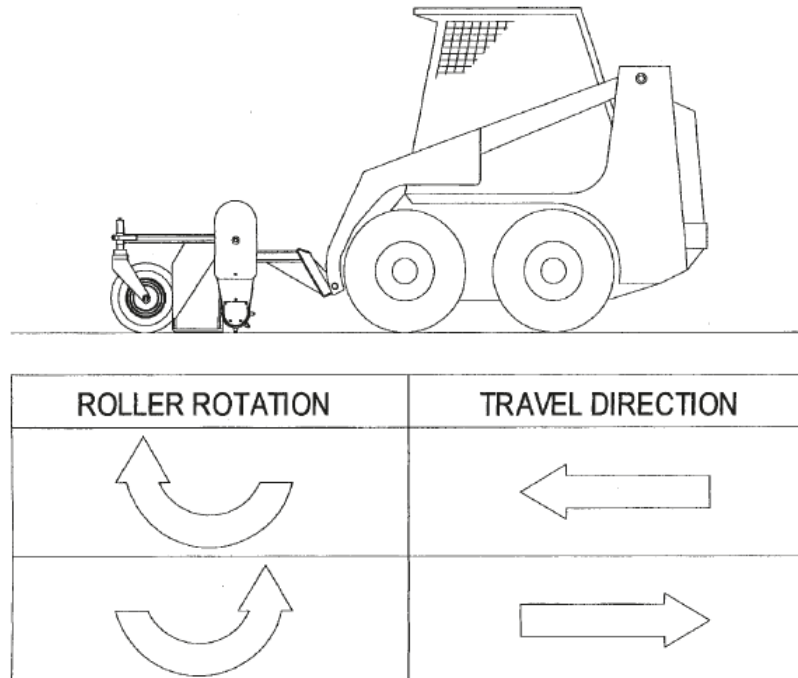
The power rake hydraulic motor drives the roller, which digs into the ground, cultivating and pulling up rocks, roots, and debris. The clean soil goes between the roller and barrier, while the rocks, roots, and debris work to the side in a windrow. With the endplates mounted in the working position and the rake straight (end plates parallel with skid-steer tires), material can be moved along, filling in the low spots. Also, rocks, roots, and debris can be collected and moved to another location for hauling away. The power rake allows fast raking of large areas of ground.

When power raking, the depth will determine how much dirt is carried ahead of the roller. The ideal depth will vary with conditions and can be anywhere from skimming the surface to approximately 3" deep. See instructions in Power Roller section to set roller depth.

When windrowing (manual and hydraulic angle units only) the level of dirt may be halfway up on the barrier. The volume or density of the material being raked will dictate how many times a windrow can be moved. When moving the windrow the level of the dirt may be to the top of the barrier. Try to prevent material from flowing over the top.

1. Follow your prime mover operator's manual for safely starting up the prime mover.
2. Lower power rake slowly to the ground.
3. Engage hydraulic control lever for auxiliary attachment.
4. Increase engine rpm to give desired rpm at the roller. Normal operating speed is approximately 270 rpm. If operating in heavy rock, reduce the speed slightly.
5. Move the prime mover forward or backward as desired. Ground speed should be between 3 and 5 mph under normal conditions. In heavy rock, reduce the ground speed to 1 to 3 mph. For the roller to operate effectively, it must rotate in the opposite direction of the prime mover wheels. Roller rotation direction is controlled by prime mover hydraulic controls. See Figure #3

FIGURE #3



OPERATION

PARALLEL ARMS (M6 FLOAT MODEL ONLY)

The function of the parallel arms is to allow the power rake to "float" and follow the contour of the ground. Lock-out pins are supplied to allow more aggressive action. However, the hydraulic motor may stall out if too much down-pressure is applied.

OPERATING TIPS

PULVERIZING TOPSOIL

For breaking up compacted soil or conditioning hardened baseball diamonds:

- Remove the endplates to allow for material to be moved out of the way and not slow the raking process.
- Roll attachment plate back to lift gauge wheels so only the toothed roller is in contact with the ground.
- Maintain sufficient RPM to avoid stalling the roller.

DEBRIS REMOVAL

Once the surface material has been loosened the process of removing debris can begin. Positioning of roller and endplates will be determined by your worksite and model of your rake. Fixed rakes will move the debris forward while manual and hydraulic angled models can either move the debris forward to collect at end of the pass or windrow debris to the outside for collecting.

- Endplates should be installed in either the working or edging position for collecting debris or removed to windrow debris.
- Tilt the attachment plate forward using the gauge wheels to control the depth of the roller.
- On both manual and hydraulic angle units the roller can be angled to windrow the debris to the outside for collecting.
- Travel speed should be increased for this process.

FINISH GRADING

Once the surface material has been loosened the process of removing debris can begin. Positioning of roller and endplates will be determined by your worksite and model of your rake. For finish grading you will collect material from the high spots and deposit it in the low areas.

- Tilt the rake forward so the teeth on the roller are barely touching the ground.
- Travel speed should be increased for this process.

SPREADING FILL AND TOPSOIL

- Position the rake so it is tilted on the gauge wheels. (Depth of cut is not the objective.)
- Endplates installed.
- Set angle (if so equipped) to windrow as needed to control material movement.


THATCHING EXISTING GRASS AREAS

The prime mover attachment plate should be tilted forward to support the rake on the front gauge wheels and toothed roller raised so teeth are just grazing the surface. Travel speed should be slow and careful.

OPERATION

SHUTTING DOWN

1. Turn off hydraulic flow to your power rake to stop drum rotation.
2. Lower the lift arms and power rake to the ground.
3. Purge any air in the system.

WARNING! Hydraulic system leak down, hydraulic system failures, mechanical failures,  or movement of control levers can cause equipment to drop or rotate unexpectedly and cause severe injury or death.

4. Follow your prime mover operator's manual for safely shutting down and exiting the prime mover.

STORAGE

Make sure the disconnected power rake is stored on a hard, level surface. Endplates mounted in storage position (on prime mover side) for increased rake stability.

- Clean the unit thoroughly, removing all dirt and grease.
- Inspect for visible signs of wear, breakage or damage. Order any parts required and make the necessary repairs to avoid delays upon removal from storage.
- Tighten loose nuts, capscrews and hydraulic connections.
- Coat exposed portions of the cylinder rods with grease (if so equipped).
- Lubricate grease fittings.
- Seal hydraulic system from contaminants and secure all hydraulic hoses off the ground to help prevent damage.
- Replace decals that are damaged or in unreadable condition.
- Store unit in a dry and protected place. Leaving the unit outside will materially shorten its life.

Additional Precautions for Long Term Storage:

- Touch up all unpainted surfaces with paint to avoid rust.
- Inflate tires to recommended tire pressure.
- Fill oil in chain case to maximum.

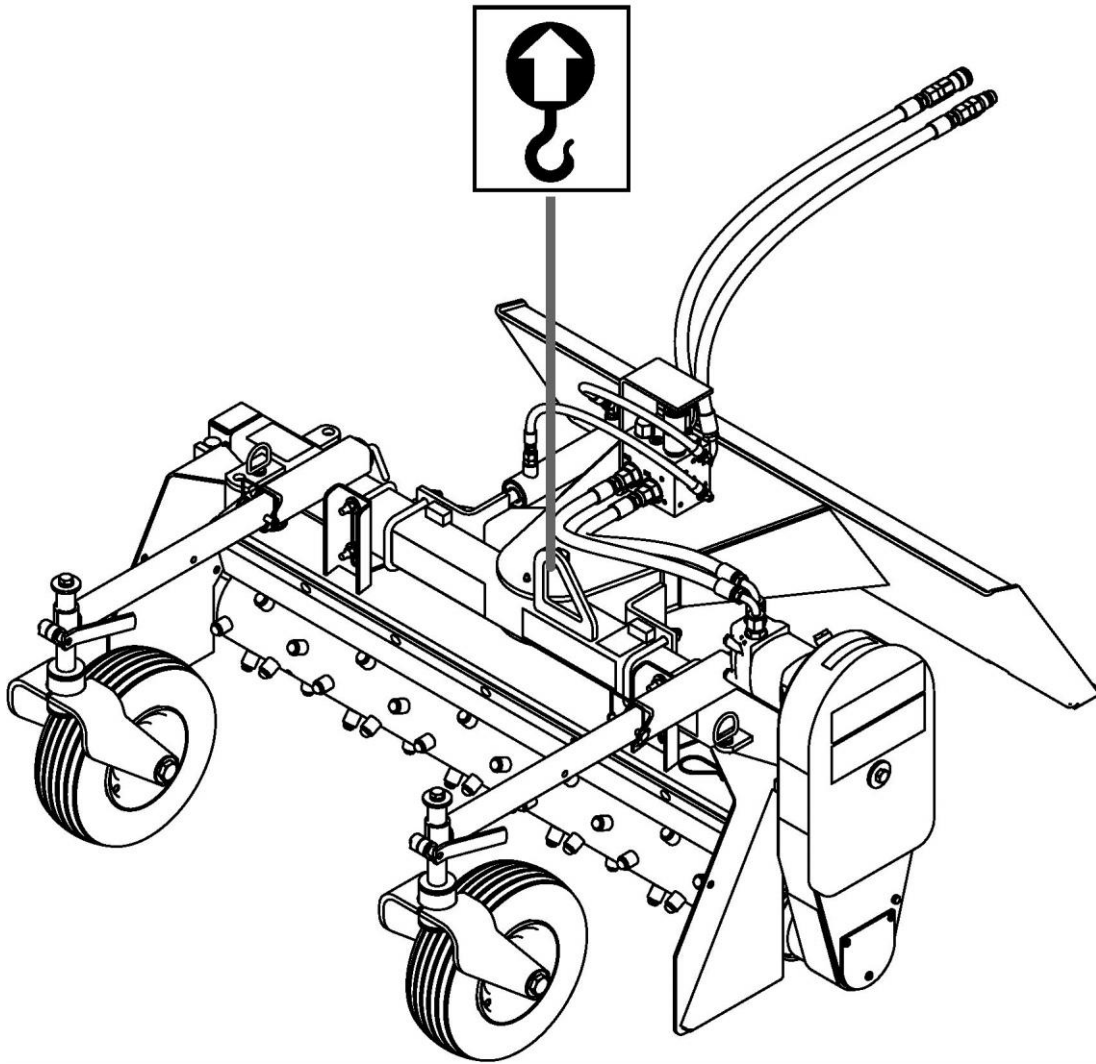
REMOVAL FROM STORAGE:

- Wash unit and replace any damage and/or missing parts.
- Lubricate grease fittings.
- Check hydraulic hoses for damage and replace as necessary.

OPERATION

LIFT POINTS

Lifting points are identified by lifting decals where required. Lifting at other points is unsafe and can damage attachment. Do not attach lifting accessories around cylinders or in any way that may damage hoses or hydraulic components. See Diagram.



- Attach lifting accessories to unit at recommended lifting points.
- Bring lifting accessories together to a central lifting point.
- Lift gradually, maintaining the equilibrium of the unit.

WARNING!

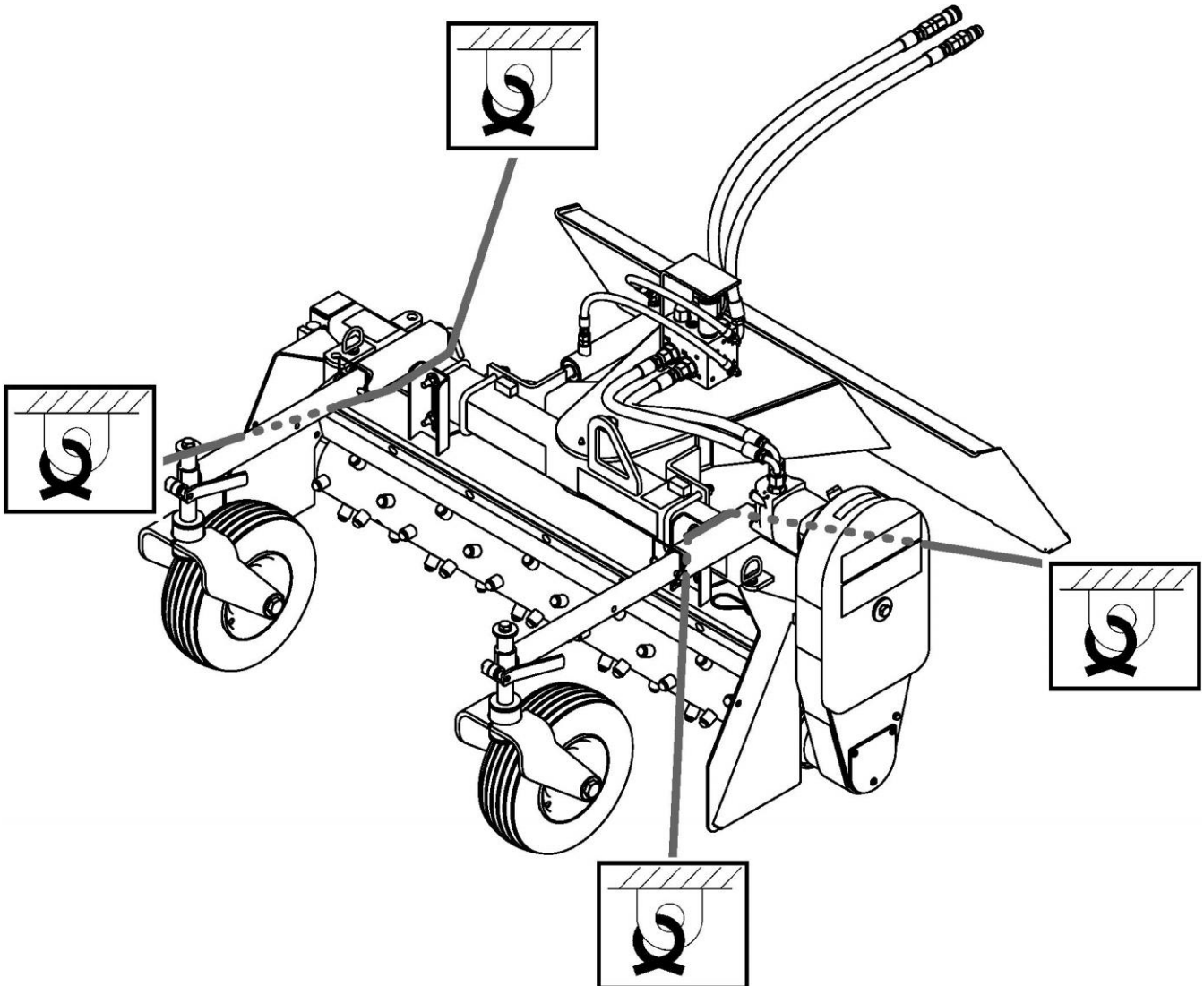


Use lifting accessories (chains, slings, ropes, shackles and etc.) that are capable of supporting the size and weight of your attachment. Secure all lifting accessories in such a way to prevent unintended disengagement. Failure to do so could result in the attachment falling and causing serious personal injury or death.

OPERATION

TIE DOWN POINTS

Tie down points are identified by tie down decals where required. Securing to trailer at other points is unsafe and can damage attachment. Do not attach tie down accessories around cylinders or in any way that may damage hoses or hydraulic components. See Diagram.



- Attach tie down accessories to unit as recommended.
- Check unit stability before transporting.

WARNING! Verify that all tie down accessories (chains, slings, ropes, shackles and etc.) are capable of maintaining attachment stability during transporting and are attached in such a way to prevent unintended disengagement or shifting of the unit. Failure to do so could result in serious personal injury or death.



TRANSPORTING

"Follow all local government regulations that may apply along with recommended tie down points and any equipment safety precautions at the front of this manual when transporting your attachment."

LUBRICATION

4.

LUBRICATION

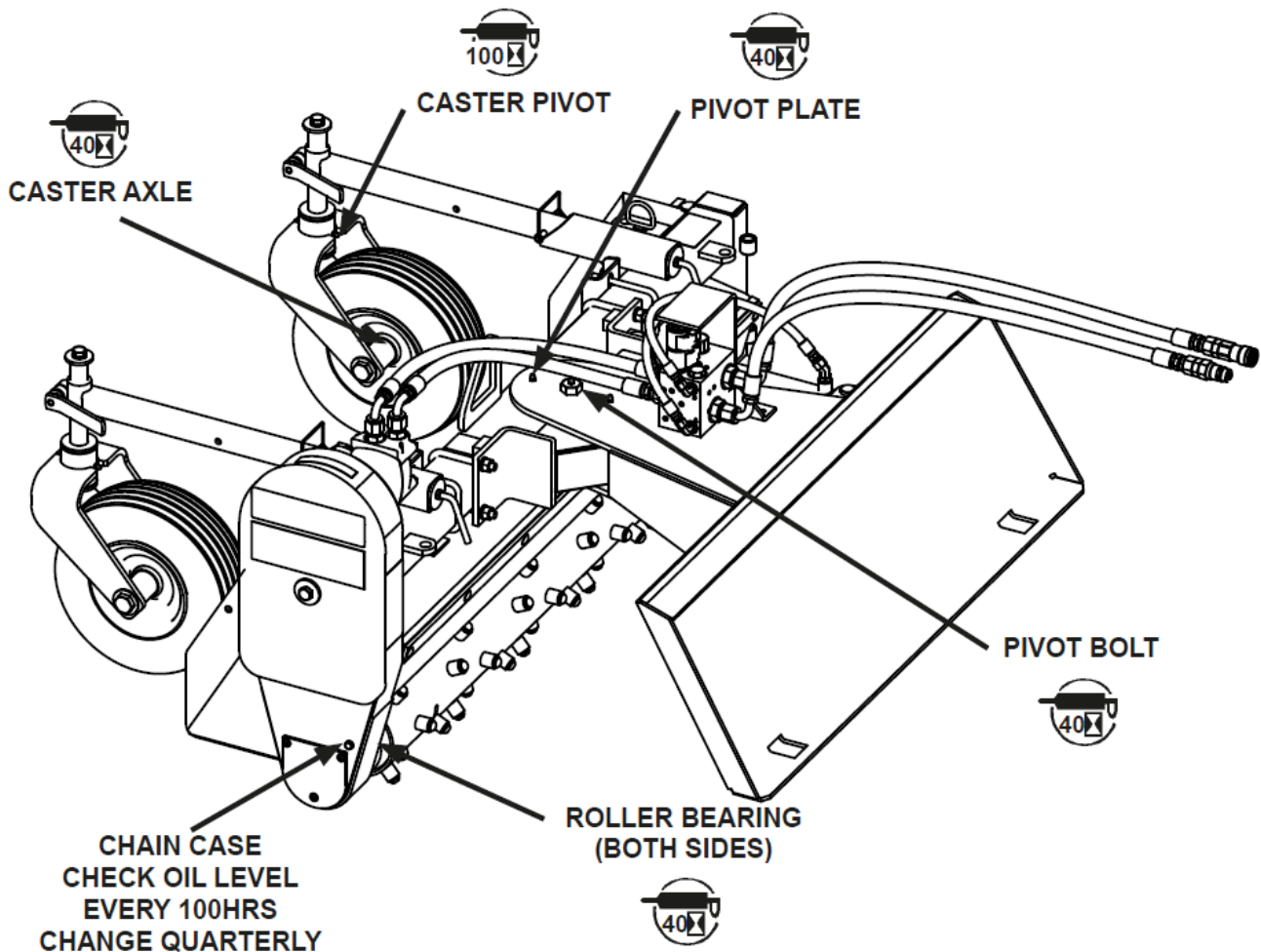
All parts provided with grease fittings should be lubricated as indicated. If any grease fittings are missing, replace them immediately. Clean all fittings thoroughly before using grease gun.



Lubricate weekly or every 40 hours of operation, whichever comes first, with SAE Multi-Purpose Lubricant or an equivalent SAE Multi-Purpose type grease.



Lubricate monthly or every 100 hours of operation, whichever comes first, with SAE Multi-Purpose Lubricant or an equivalent SAE Multi-Purpose type grease.



IMPORTANT: Avoid excessive greasing. Dirt collects on exposed grease and greatly increases wear. After greasing, wipe off excessive grease from fittings.

OIL CLEANLINESS REQUIREMENTS

NOTICE! All hydraulic fluid shall be filtered before use in any SPARTAN EQUIPMENT product to obtain the ISO cleanliness standard of 17-14 or better, unless explicitly specified otherwise.

MAINTENANCE

GENERAL INFORMATION

Regular maintenance is the key to long equipment life and safe operation. Maintenance requirements have been reduced to an absolute minimum. However, it is very important that these maintenance functions be performed as described below.

PROCEDURE	DAILY (EVERY 8 HOURS)	WEEKLY (EVERY 40 HOURS)	MONTHLY (EVERY 100 HOURS)	QUARTERLY (EVERY 3 MONTHS)
Check prime mover hydraulic system to ensure an adequate level and cleanliness of hydraulic oil.	✓			
Check for missing or loose hardware. Replace or tighten as necessary. See Bolt Torque Specifications	✓			
Check hydraulic system for leaks or damage. Replace or tighten as necessary.	✓			
Check for missing or damaged safety decals and replace as necessary.	✓			
Check tire pressure. (20 psi cold)		✓		
Lubricate caster axle, pivot plate, pivot bolt, & roller bearing.		✓		
Lubricate caster pivot.			✓	
Inspect drive chain for correct tension.			✓	
Check oil level in chain case.			✓	
Change lubrication in chain case. (Add 1.5 pints of #00 fluid gear grease)				✓

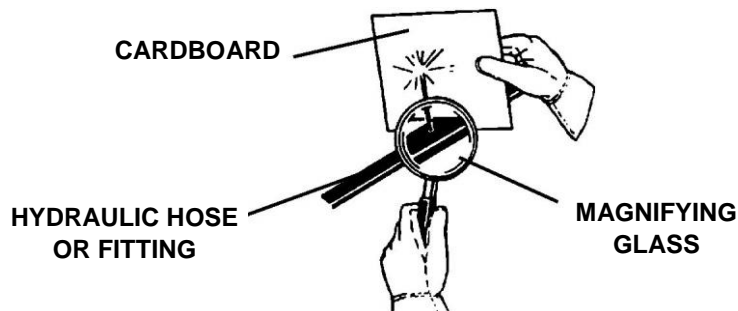
WARNING!



Escaping hydraulic / diesel fluid under pressure can penetrate the skin causing serious injury. Fluid escaping from a very small hole can be almost invisible. Use a piece of cardboard or wood, rather than hands to search for suspected leaks.

Keep unprotected body parts, such as face, eyes, and arms as far away as possible from a suspected leak. Flesh injected with hydraulic fluid may develop gangrene or other permanent disabilities. If injured by injected fluid, see a doctor at once.

Stop the engine and relieve pressure before connecting or disconnecting lines. Tighten all connections before starting engine or pressurizing lines.



MAINTENANCE

6.

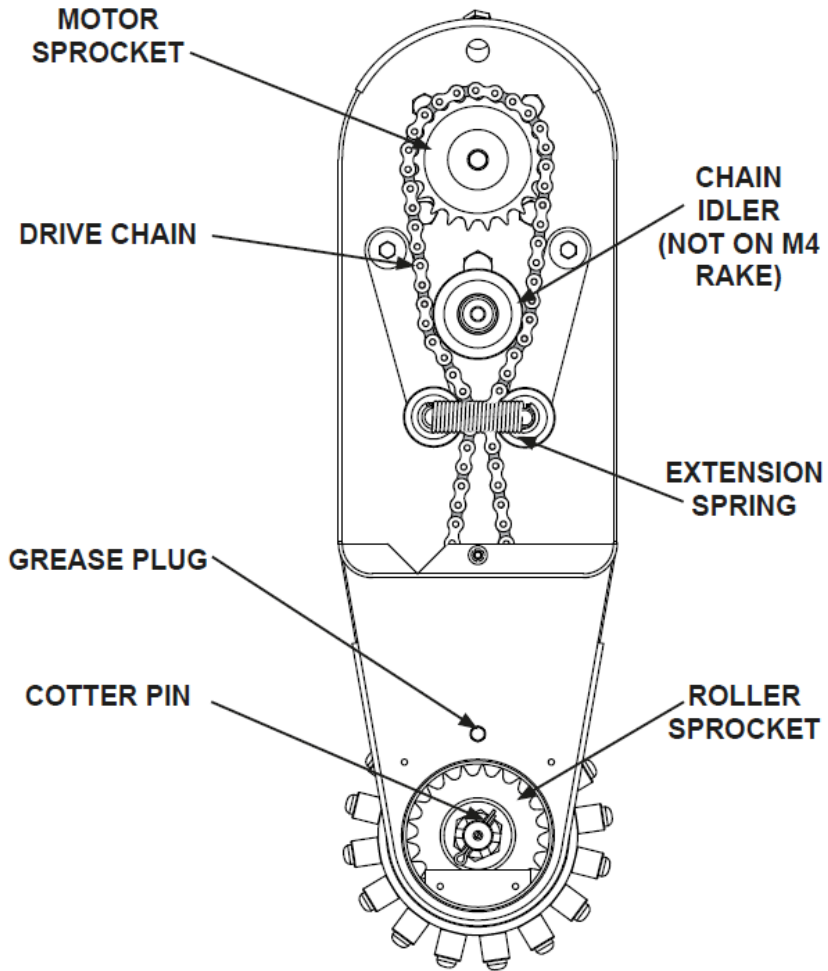
CHAIN MAINTENANCE

The drive chain should be inspected monthly. A new chain has a tendency to stretch, so it is necessary to check the chain tension to prevent excessive play, thus causing potential problems.

Inspect the sprockets along with the drive chain to ensure the slotted hex nut or hex bolt is tight, the cotter pin is in place, and the sprocket cannot move on shaft.

Chain tension is preset with the extension spring. If the chain becomes excessively loose, it may be necessary to remove one link (two pitches). Disconnect chain at the master link and if unable to reassemble, add an offset link to lengthen the chain. See Figure #1

FIGURE #1



NOTICE! Replacement chain should be only high quality original equipment chain for longer life.

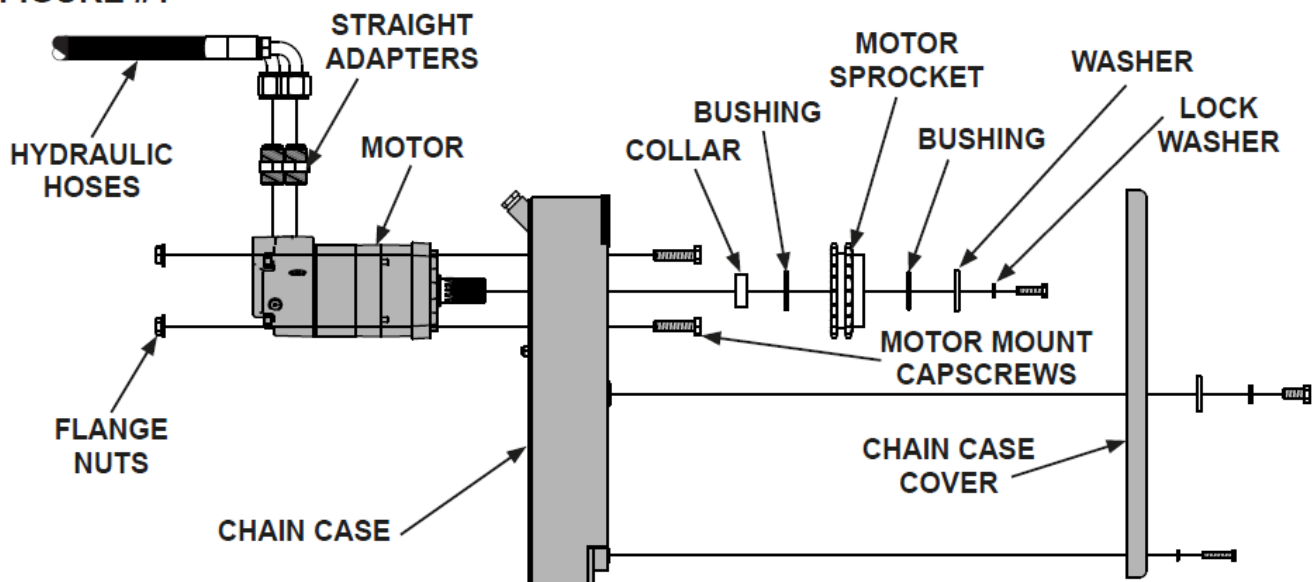
When being stored for a long period or at end of season, change the oil, adding #00 fluid gear grease, and rotate the roller several times allowing the chain to be coated with lubricant, enhancing chain life. With the hydraulic hoses connected together, rotate the roller periodically to maintain lubrication.

MAINTENANCE

HYDRAULIC MOTOR REPLACEMENT

1. Remove tension spring and drive chain from motor sprocket.
2. Unbolt motor sprocket & bushing by removing the capscrew and washers. See Figure #1
3. Remove hydraulic motor by removing the capscrews behind the sprocket & flange nuts.
4. Slide the bushing & shaft collar off the motor shaft.
5. Tag and remove hydraulic hoses.
6. Apply a liberal amount of silicone sealer to inside of flange.
7. Attach new hydraulic motor to chain case with capscrews and flange nuts.
8. Reattach hydraulic hoses.
9. Replace shaft collar. Slide top sprocket (teeth first) onto shaft. Use bushings on the inside or outside of sprocket for proper alignment.
10. Reinstall drive chain and tension spring.

FIGURE #1



BEARINGS

Highest quality triple-seal bearings are used on the power rake. Lubrication of the bearings will vary considerably with conditions. As a rule, bearings should be under-lubricated rather than over-lubricated. Over lubrication can cause seal damage.

NOTICE! Replacement bearings should be only high quality original equipment bearings for longer life.

Install new complete bearing housing if needed or just replace the bearing insert. The shafts should be straight, free of burrs, and up to size. If shaft is worn, replace or have the shaft built up to standard prior to completing assembly.

The special protective collars protect bearings from vine, wire wrap, and dirt buildup next to the bearing seal. The bearing protector is sandwiched onto the shaft which rotates within a close clearance from the outer race of the bearing. Grease coming from the bearing oozes into the protecting collar, keeping dust and particles from entering the seal area, increasing the bearing life.

MAINTENANCE

Left Roller Bearing Replacement

1. Remove tension spring and drive chain. Then remove lower sprocket by removing cotter pin, slotted hex nut, and washers.
2. With roller supported with blocks, remove the two bolts holding the chain case to the frame.
3. Slide chain case and bearing off roller shaft.
4. Loosen bolt on the bearing tube that holds cartridge bearing in place.
5. Remove bearing and O-ring.

To replace, reverse the procedure. Be sure all parts and wear surfaces are thoroughly clean and in good condition.

When replacing bearing, first put O-ring on bearing. Apply a coat of grease on O-ring. Slide bearing in and apply moderate pressure on bearing so O-ring will seat and spread slightly, thus keeping the oil in chain case from escaping through the bearing.

Right Roller Bearing Replacement

1. Remove the hex bolt and bearing cap from outside of bearing.
 2. Loosen bolt on the bearing tube that holds cartridge bearing in place.
 3. With roller supported with blocks, pry bearing tube apart to free bearing assembly.
- To replace, reverse the procedure. Be sure all parts and wear surfaces are thoroughly clean and in good condition.

ROLLER REPLACEMENT

NOTICE! It will be necessary to have a lifting device or additional help while removing and replacing the roller. The roller weighs more than 80 lbs.

1. Remove upper and lower chain case covers.
2. Remove tension spring and drive chain.
3. Remove lower sprocket by removing cotter pin, slotted nut, and washers.
4. With roller supported with blocks, remove spacers behind the lower sprocket.
5. Remove two bolts holding chain case to frame and slide chain case, with hydraulic motor attached, off of the roller shaft. The roller bearing will stay in the chain case.
6. Loosen the bolt on the bearing tube of the non-drive end.
7. Slide roller and bearing out of frame.
8. Remove hex bolt, bearing cap, bearing, and protective collar from roller.
9. On new roller, place machine bushing and protective collar against end plate on roller.
10. Place bearing and bearing cap on roller. Clamp in place with hex bolt and lock washer into end of roller shaft.
11. Slide roller and bearing into bearing tube on non-drive end of frame. Do not tighten bearing tube at this time.
12. Place spacer, protective collar, and O-ring from splined end of removed roller onto replacement roller. Check O-ring for cuts and nicks and replace if necessary.
13. Apply sealant to bearing area on shaft.

MAINTENANCE

8.

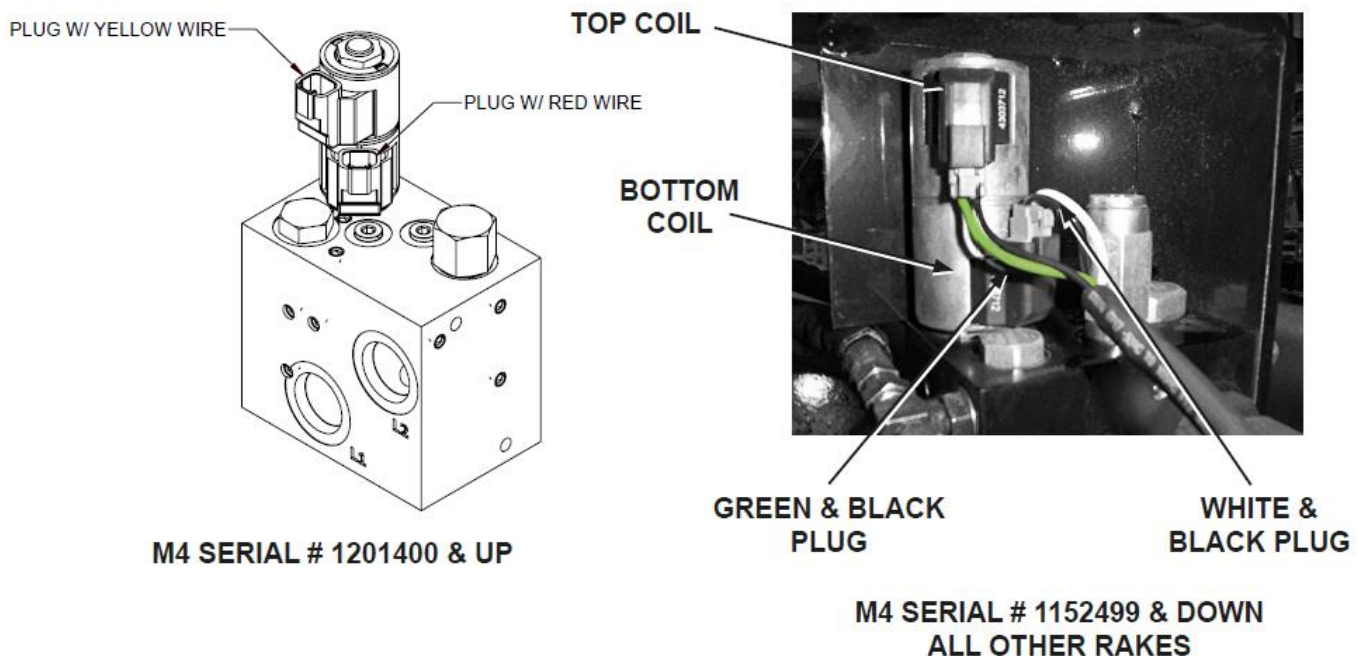
14. Slide chain case back onto roller and bolt to frame.
15. Replace sleeve, sprocket, and washers on drive shaft.
16. Clamp solid with a slotted jam nut.
17. Check that roller clears the frame on both ends (adjust, if required).
18. Tighten .38" bolt in bearing tube on non-drive end of frame.
19. Reinstall drive chain and tension spring.
20. Replace lower cover, being careful not to pinch the O-ring.
21. Fill the chain case with 1.5 pints of #00 fluid gear grease
22. Replace upper cover.
23. Run power rake and watch for any interference between roller & frame.

DIRECTIONAL CONTROL VALVE (HYDRAULIC ANGLE MODEL ONLY)

A three position switch (normally open) is used to operate the direction control valve. Control power (12 volt) is supplied by the power cord attached to the prime mover electrical system. The switch wires are connected to the direction control valve as shown in Figure #1 below.

The direction control valve uses a small amount of hydraulic oil bypassed from the roller drive motor circuit. The prime movers auxiliary hydraulic system must be connected and engaged to provide angle direction adjustment. The roller must be rotating clockwise when viewed from the left side.

FIGURE #1

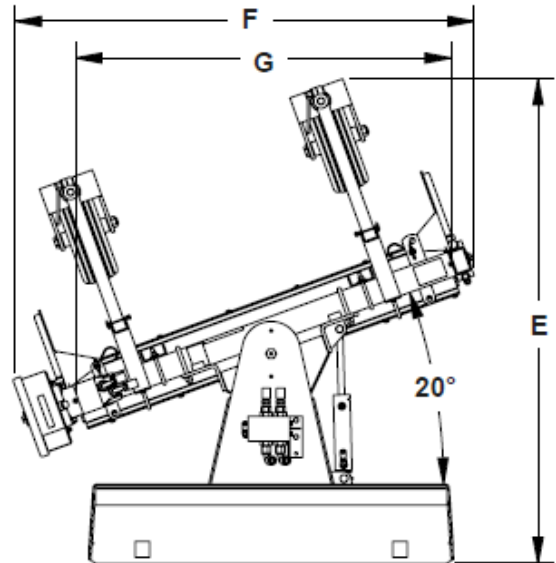
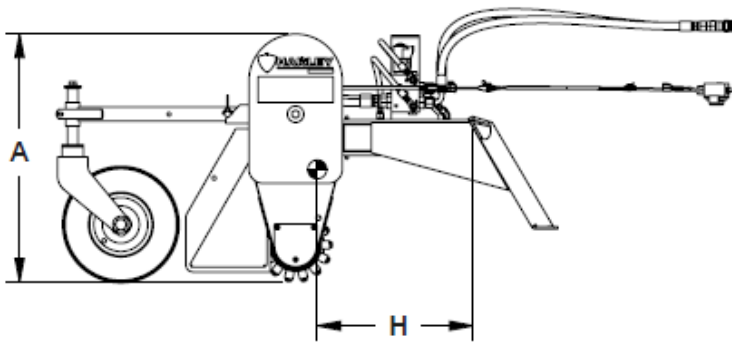
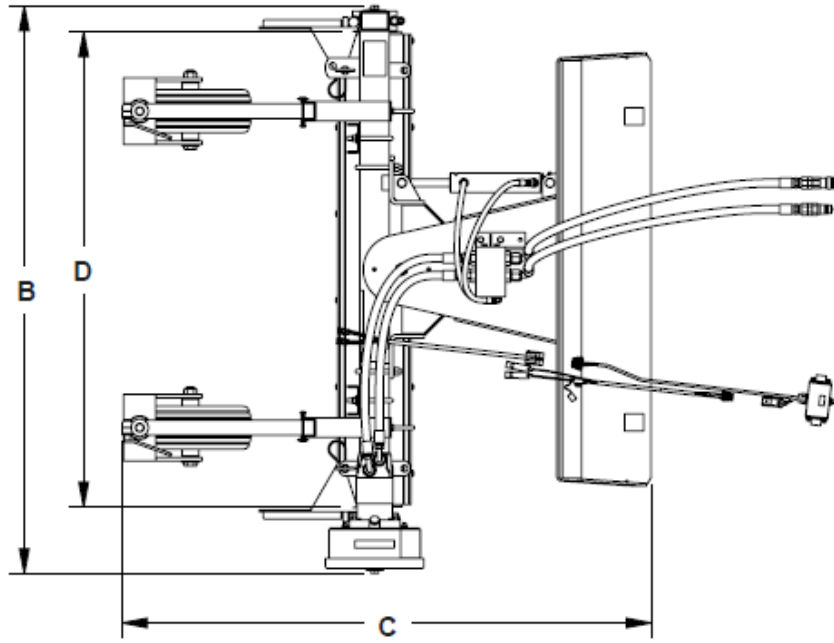


TROUBLESHOOTING

NOTICE! Air in hydraulic systems can cause erratic operation and allows loads or equipment components to drop unexpectedly.

PROBLEM	POSSIBLE CAUSE	POSSIBLE SOLUTION
ROLLER WILL NOT TURN.	Hydraulic valve on prime mover not engaged.	See prime mover Operator's Manual for auxiliary hydraulic operation procedure.
	Relief valve setting on prime mover not properly adjusted.	Have prime mover dealer set relief valve at correct pressure.
	Worn, damaged, insufficient, or inadequate pump.	Repair or replace hydraulic pump on prime mover.
	Insufficient oil in system.	Service the prime mover hydraulic reservoir.
	Hose ends not completely engaged.	Check hose coupling for debris or damage and engage properly.
	Air in hydraulic lines.	Cycle prime mover auxiliary system several times to remove air from lines.
	Obstruction in hydraulic lines.	Replace obstructed or damaged line.
	Obstruction between roller and barrier.	Reverse roller to clear obstruction.
OIL LEAKS.	Drive chain off.	Repair or replace drive chain.
	Worn or damaged seal.	Replace leaking seal.
	Loose or damaged hoses.	Replace damaged hoses and secure loose hoses.
	Loose or damaged connections.	Replace damaged hose connections and tighten loose fittings.
	Worn or damaged housing.	Replace damaged housing.
ANGLE CYLINDER WILL NOT EXTEND OR RETRACT.	Roller out of position.	Loosen bearing collar on frame and chain case. Force roller toward chain case, then tighten bearing collars on chain case and frame.
	Electrical failure.	See prime mover Operator's Manual.
ANGLE CYLINDER WILL NOT HOLD POSITION.	Hydraulic system not activated.	Engage roller drive motor before attempting to move angle cylinder.
	Check valve in manifold malfunctioning.	Repair or replace check valve.
	Solenoid cartridge not returning to closed position.	Repair or replace solenoid cartridge.

SPECIFICATIONS



(HYDRAULIC ANGLE SHOWN)

**SPECIFICATIONS AND DESIGN ARE
SUBJECT TO CHANGE WITHOUT NOTICE
AND WITHOUT LIABILITY THEREFOR.**

SPECIFICATIONS

FIXED ANGLE

DESCRIPTION	M4	M5	M6
A. Overall Height	26.40"	32.50"	33.20"
B. Overall Width	57.40"	71.70"	81.70"
C. Overall Length	44.00"	60.10"	60.10"
D. Raking Width	48.00"	62.00"	72.00"
H. Center of Gravity	19.40"	23.30"	23.30"
Weight (lbs)	350#	770#	825#

MANUAL ANGLE

DESCRIPTION	M4	M5	M6	MX7	MX8
A. Overall Height	26.40"	32.90"	33.20"	33.20"	35.90"
B. Overall Width	57.40"	71.70"	81.70"	93.60"	100.70"
C. Overall Length	51.90"	61.30"	61.30"	61.30"	72.60"
D. Raking Width	48.00"	62.00"	72.00"	84.00"	90.00"
E. Overall Length @ 20°	55.10"	67.10"	68.60"	70.80"	82.90"
F. Overall Width @ 20°	56.80"	68.60"	78.00"	89.20"	96.10"
G. Raking Width @ 20°	45.00"	58.00"	68.00"	79.00"	85.00"
H. Center of Gravity	24.90"	22.20"	23.80"	23.80"	27.20"
Weight (lbs)	415#	920#	980#	1030#	1305#

HYDRAULIC ANGLE

DESCRIPTION	M4	M5	M6	M6 (FLOAT)	MX7	MX8
A. Overall Height	26.40"	32.90"	33.20"	33.20"	33.20"	35.90"
B. Overall Width	57.40"	71.70"	81.70"	81.70"	93.60"	100.70"
C. Overall Length	51.90"	61.30"	61.30"	68.32"	61.30"	72.60"
D. Raking Width	48.00"	62.00"	72.00"	72.00"	84.00"	90.00"
E. Overall Length @ 20°	55.10"	67.10"	68.60"	72.62"	70.80"	82.90"
F. Overall Width @ 20°	56.80"	68.60"	78.00"	76.77"	89.20"	99.70"
G. Raking Width @ 20°	45.00"	58.00"	68.00"	67.66"	79.00"	85.00"
H. Center of Gravity	24.40"	22.10"	23.70"	23.80"	23.50"	26.90"
Weight (lbs)	425#	930#	985#	1044#	1055#	1325#

PRIME MOVER REQUIREMENTS

DESCRIPTION	M4	M5	M6	MX7	MX8
Maximum Pressure	3000 PSI	3000 PSI	3000 PSI	3000 PSI	3000 PSI
Hydraulic Flow	8-20 GPM	13-20 GPM	13-25 GPM	15-25 GPM	17-40 GPM




BOLT TORQUE SPECIFICATION

GENERAL TORQUE SPECIFICATION TABLES

Use the following charts when determining bolt torque specifications, when special torques are not given. Always use grade 5 or better when replacing bolts.


SAE BOLT TORQUE SPECIFICATIONS

Note: The following torque values are for use with extreme pressure lubricants, plating or hard washer applications. Increase torque 15 when using hardware that is unplated and either dry or lubricated with engine oil.

Bolt Size		SAE GRADE 5 TORQUE				SAE GRADE 8 TORQUE				Bolt head identification marks as per grade. NOTE: Manufacturing Marks Will Vary
		Ft-lbs		Newton-Meter		Ft-lbs		Newton-Meter		
Inches	mm	UNC	UNF	UNC	UNF	UNC	UNF	UNC	UNF	
1/4	6,35	8	9	11	12	10	13	14	18	<p>Grade 2</p>  <p>Grade 5</p>  <p>Grade 8</p> 
5/16	7,94	14	17	19	23	20	25	27	34	
3/8	9,53	30	36	41	49	38	46	52	62	
7/16	11,11	46	54	62	73	60	71	81	96	
1/2	12,70	68	82	92	111	94	112	127	152	
9/16	14,29	94	112	127	152	136	163	184	221	
5/8	15,88	128	153	174	207	187	224	254	304	
3/4	19,05	230	275	312	373	323	395	438	536	
7/8	22,23	340	408	461	553	510	612	691	830	
1	25,40	493	592	668	803	765	918	1037	1245	
1-1/8	25,58	680	748	922	1014	1088	1224	1475	1660	
1-1/4	31,75	952	1054	1291	1429	1547	1700	2097	2305	
1-3/8	34,93	1241	1428	1683	1936	2023	2312	2743	3135	
1-1/2	38,10	1649	1870	2236	2535	2686	3026	3642	4103	

METRIC BOLT TORQUE SPECIFICATIONS

NOTE: The following torque values are for use with metric hardware that is unplated and either dry or lubricated with engine oil. Reduce torque 15% when using hardware that has extreme pressure lubricants, plating or hard washer applications.

Bolt head identification marks as per grade.		
		

Bolt Size	Grade No.	Pitch (mm)	Ft-lbs	Newton-Meter	Pitch (mm)	Ft-lbs	Newton-Meter
M6	5.6	1,0	3.6-5.8	4,9-7,9	-	-	-
	8.8		5.8-4	7,9-12,7		-	-
	10.9		7.2-10	9,8-13,6		-	-
M8	5.6	1,25	7.2-14	9,8-19	1,0	12-17	16,3-23
	8.8		17-22	23-29,8		19-27	25,7-36,6
	10.9		20-26	27,1-35,2		22-31	29,8-42
M10	5.6	1,5	20-25	27,1-33,9	1,25	20-29	27,1-39,3
	8.8		34-40	46,1-54,2		35-47	47,4-63,7
	10.9		38-46	51,5-62,3		40-52	54,2-70,5
M12	5.6	1,75	28-34	37,9-46,1	1,25	31-41	42-55,6
	8.8		51-59	69,1-79,9		56-68	75,9-92,1
	10.9		57-66	77,2-89,4		62-75	84-101,6
M14	5.6	2,0	49-56	66,4-75,9	1,5	52-64	70,5-86,7
	8.8		81-93	109,8-126		90-106	122-143,6
	10.9		96-109	130,1-147,7		107-124	145-168
M16	5.6	2,0	67-77	90,8-104,3	1,5	69-83	93,5-112,5
	8.8		116-130	157,2-176,2		120-138	162,6-187
	10.9		129-145	174,8-196,5		140-158	189,7-214,1
M18	5.6	2,0	88-100	119,2-136	1,5	100-117	136-158,5
	8.8		150-168	203,3-227,6		177-199	239,8-269,6
	10.9		175-194	237,1-262,9		202-231	273,7-313
M20	5.6	2,5	108-130	146,3-176,2	1,5	132-150	178,9-203,3
	8.8		186-205	252-277,8		206-242	279,1-327,9
	10.9		213-249	288,6-337,4		246-289	333,3-391,6

PARTS

In order to provide you with the most UP-TO-DATE part information, all parts for this attachment have been moved to **www.SpartanEquipment.com**. Please use these diagrams and parts lists to locate replacement parts.

When servicing your attachment, remember to use only original manufacturer replacement parts. Substitute parts may not meet the standards required for safe, dependable operation.

To facilitate parts ordering when contacting the factory, please have the product control number (PCN or C/N) or model and serial number of your product ready to ensure that you receive the correct parts for your specific attachment.

The product control number, model and serial number for your attachment should be recorded in the space provided on the cover of this manual. This information may be obtained from the serial number identification plate located on your attachment.

SERVICE DEPARTMENT 1.888.888.1085

WARRANTY

In order to provide you with the most UP-TO-DATE Warranty information, Spartan Equipment Warranty Statement and Warranty Procedures along with Warranty Registration and Claim

Forms have been moved to our website at **www.SpartanEquipment.com**.